



Disassembly/Reassembly

1. Remove the oil guide cap by pushing the sub-shaft inside the transmission housing.
2. Remove the 1st-hold clutch assembly by pulling the sub-shaft, then remove the sub-shaft.
3. Install new O-rings on the sub-shaft.

NOTE: Wrap the shaft splines with tape to prevent damaging the O-rings.

4. Place the sub-shaft in the transmission housing and install the 1st-hold clutch assembly.
5. Install new oil guide cap using the special tools as shown.

NOTE: Install the oil guide cap in the direction shown.

